

Pre fix :

G21 ;set [mm] mode

G90 ;set absolute position mode

M82 ;set absolute Extruder mode

G28 ;home all axes

Pre fix	Pre- heat	Select New Ext & Warm	Warm Same Ext	Cool Same Ext	Cool & Retire Old Ext	N [*] Layers	Post fix	Pause & Res
M104 S0 ;turn off temperature								
M140 S0 ;turn off bed temperature								
G28 ;home all axes								
M84 ;disable motors								

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M140 S0 ;turn off bed temperature

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