MONOPRICE

MP Mini Delta 3D Printer

P/N 21666

Quick Start Guide

1. Unbox the 3D printer. Check the *Package Contents* section of the manual and verify that you received all parts and accessories.

2. Remove the security straps from the 3D printer carriage using scissors or wire cutters. Move the printer carriage with your hand to verify that it is able to move freely.

3. Locate the two vertical slots on the side and slide the filament holder into place.

4. Plug in and power on the printer.

5. Select **Temp** on the menu, then set the target temperature for PLA filament to 190-210°C.

6. Place a spool of filament onto the filament holder. Press down on the lever located on the Filament Extruder Gear and feed filament into the hole until it starts to extrude from the nozzle tip.

7. Carefully clean the extruded filament from the nozzle using a pair of tweezers. Take care not to touch the hot nozzle!

8. Select **Cooldown** on the Temp display and navigate back to the main menu.

9. Navigate to the **Print** option, then select the preloaded gcode file to start printing!