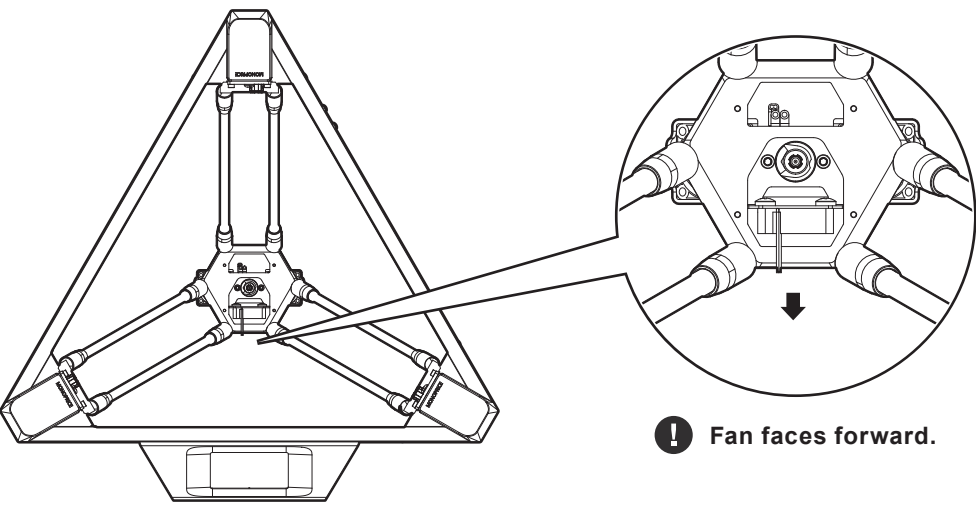


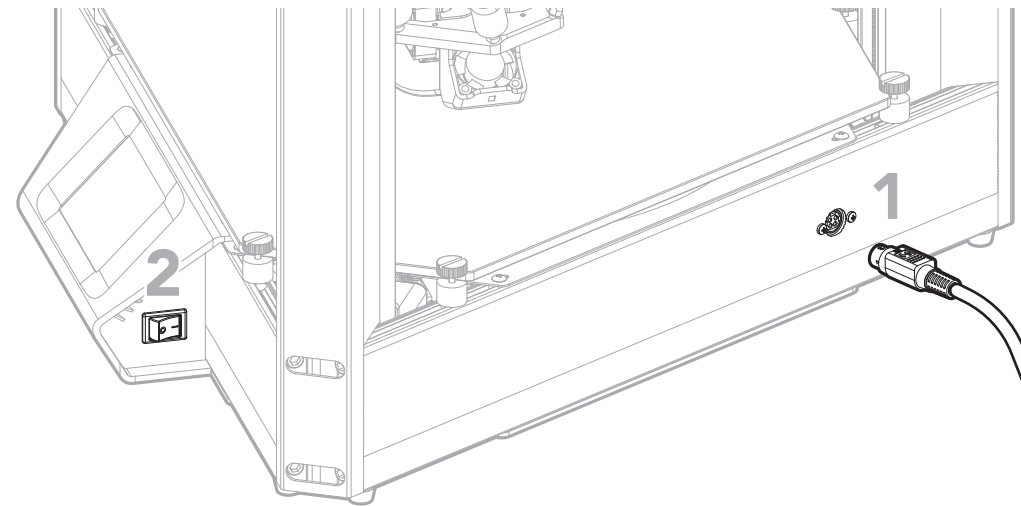
## 1 UNPACKING AND PRINTER SETUP

Perform the following steps to prepare the printer for use.

1. Remove the printer from its packaging and place it on a flat, stable surface with plenty of ventilation and a nearby AC power outlet.
2. Attach the Effector and Control Arms.

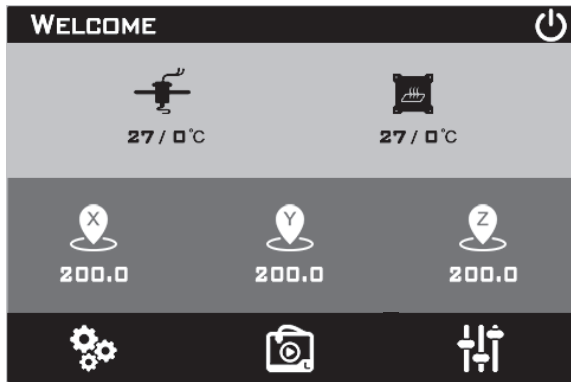


3. Plug in and power on.

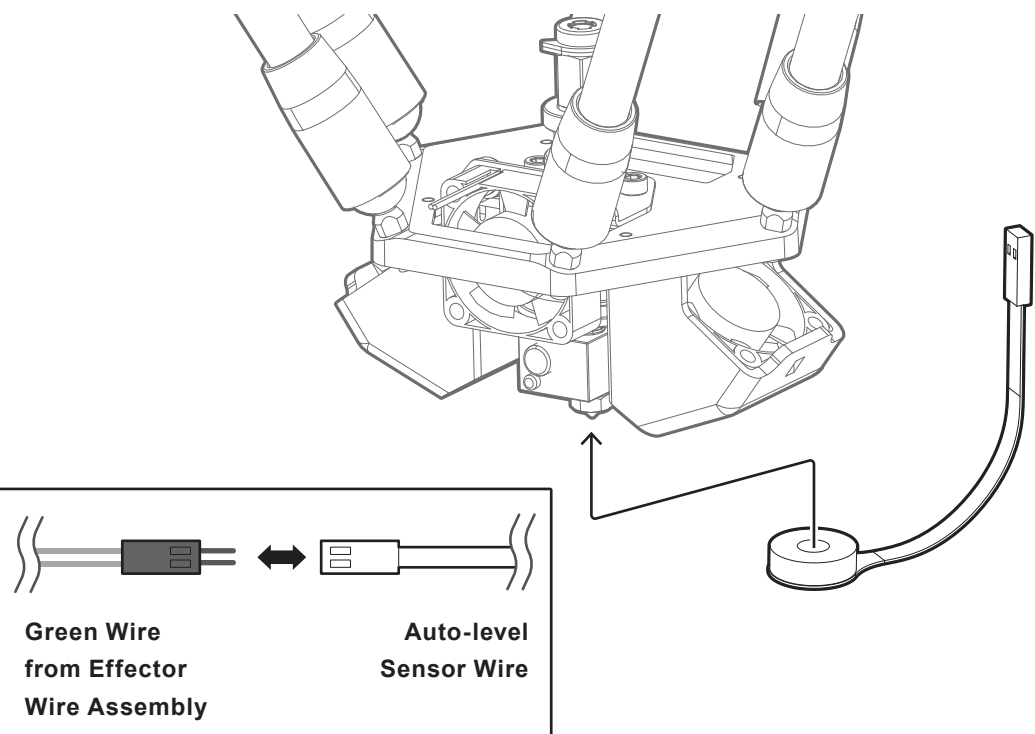


## 2 AUTO-LEVELING

1. Confirm that the hotend is at room temperature, and that the target temperature is at 0C before proceeding to step 2. Tapping the hotend icon toggles between preheating and cooling down.



2. Install the Auto-level Sensor and connect the wire.



3. Tap the control icon and then tap the leveling icon.



4. Run "Auto-leveling."



5. Remove the Auto-level Sensor.

6. Place a sheet of copy paper onto the Glass Print Bed, then tap the middle crosshairs to adjust the Z-offset.

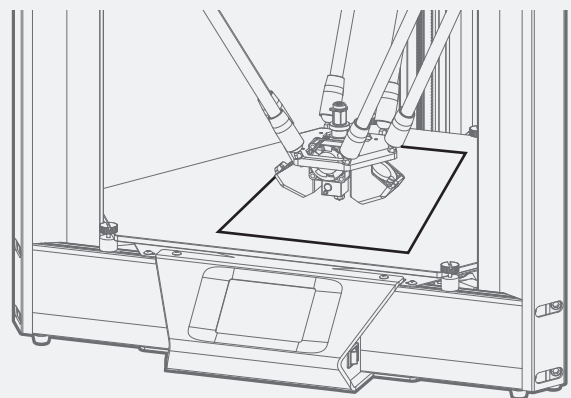
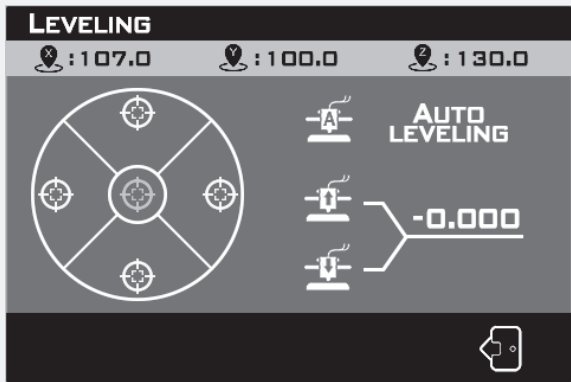
7. Adjust the height of the nozzle so that the paper rubs gently against the nozzle.



Increase the offset

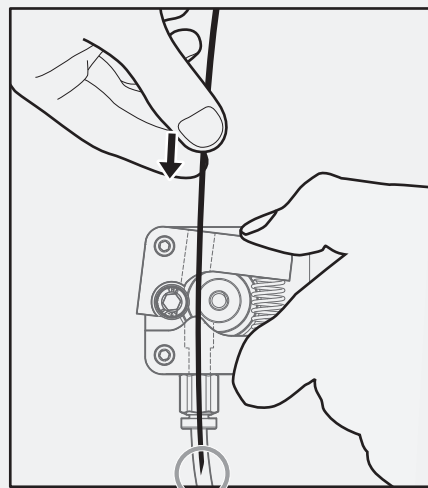
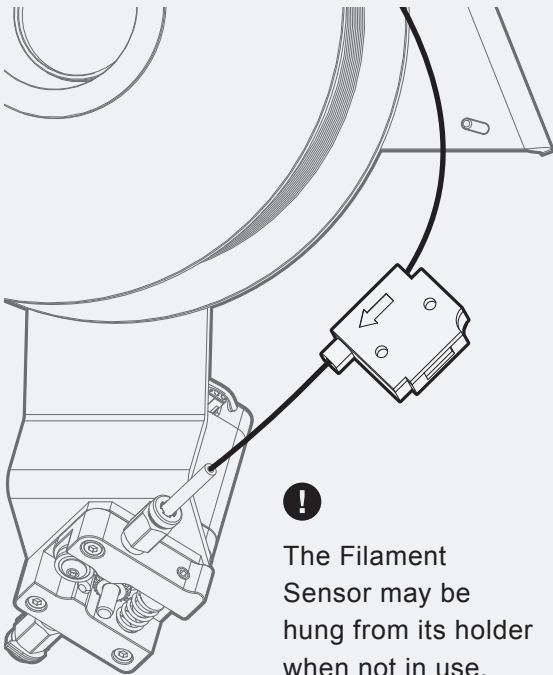


Decrease the offset



## 3 FIRST PRINT

1. Thread the filament as illustrated.

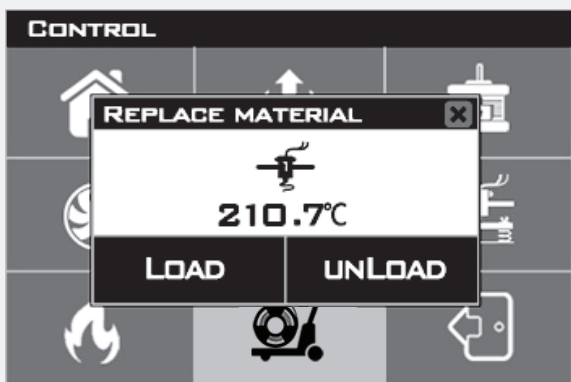
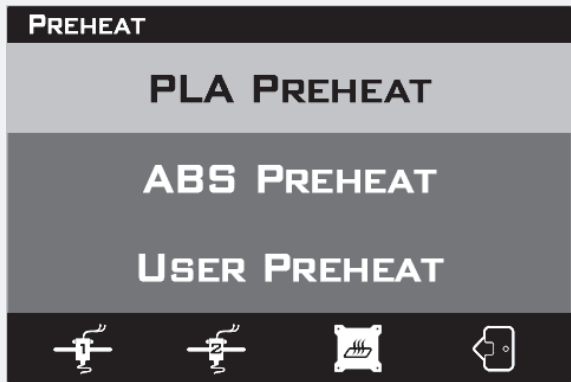


- ! Load the filament to a point within the circle as indicated above.

2. Return to the main menu, tap on the control icon, and tap on the preheat icon. Then tap "PLA Preheat."



3. Return to the control menu, tap on the filament icon and then tap "Load."



4. Return to the main menu to start a print.

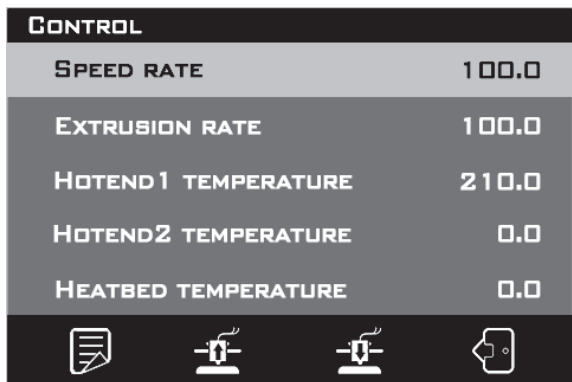
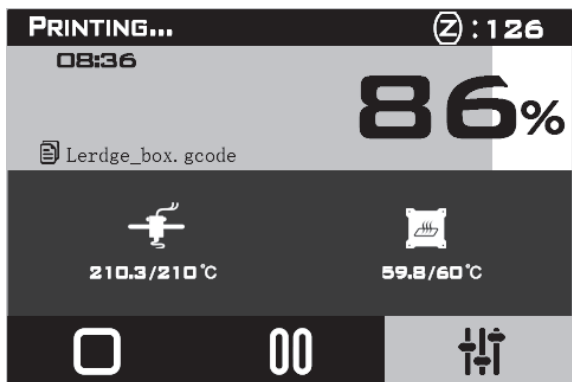
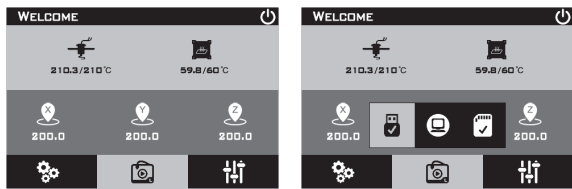


5. Choose your file.



6. Start printing.

7. Tap the control icon for advanced settings.



## 4 LIMITED WARRANTIES AND LIMITATION OF LIABILITY

Monoprice warranties sometimes vary by product, and all product-specific warranties are found on product ID pages and within Monoprice's website. Subject to this limitation, in general, Monoprice warrants (a) cables for life, and (b) that all other products will be free from defects in workmanship and material for one year following delivery date, with certain exceptions. You must review product ID pages carefully for warranty information. After 30 days of delivery and during the warranty period, Monoprice will, without cost to you, at Monoprice's option, either (i) repair defective products; (ii) furnish replacement products; or (iii) grant you credit equal to the defective products' net purchase price. Defective conditions in the products caused by third parties, acts of God, defective installation, other trades, abnormal use or stress, or other matters unrelated to Monoprice's activities are specifically excluded from the coverage of this warranty. You also hereby agree to be bound by Monoprice's return and replacement policies. THE SITE AND SERVICES AND ALL PRODUCTS ARE MADE AVAILABLE TO YOU ON AN "AS IS" AND "AS AVAILABLE" BASIS, UNLESS OTHERWISE SPECIFIED IN WRITING. THE FOREGOING WARRANTIES ARE EXCLUSIVE AND ARE GIVEN AND ACCEPTED IN LIEU OF ANY AND ALL OTHER WARRANTIES EXPRESS OR IMPLIED. TO THE FULL EXTENT PERMISSIBLE BY APPLICABLE LAW, MONOPRICE DISCLAIMS ALL WARRANTIES EXPRESS OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY, NONINFRINGEMENT, AND FITNESS FOR A PARTICULAR PURPOSE, AND ALL OTHER REMEDIES. THE REMEDIES DESCRIBED IN THIS SECTION 6 ARE YOUR ONLY REMEDIES FOR ANY BREACH OF WARRANTY OR ANY OTHER CLAIM. MONOPRICE'S TOTAL LIABILITY ARISING OUT OF THE SITE, SERVICES, PRODUCTS, OR THE USE OF THE PRODUCTS, WHETHER ON WARRANTIES OR CLAIM OF NEGLIGENCE, OR OTHERWISE, SHALL NOT IN ANY CASE EXCEED THE COST PAID FOR THE DEFECTIVE PRODUCT OR 50 DOLLARS, WHICHEVER IS LESS, AND MONOPRICE SHALL NOT BE LIABLE TO YOU OR ANY THIRD PARTY FOR ANY INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES.

## 5 TECHNICAL SUPPORT

Monoprice is pleased to provide free, live, online technical support to assist you with any questions you may have about installation, setup, troubleshooting, or product recommendations. If you ever need assistance with your new product, please come online to talk to one of our friendly and knowledgeable Tech Support Associates. Technical support is available through the online chat button on our website [www.monoprice.com](http://www.monoprice.com) during regular business hours, 7 days a week. You can also get assistance through email by sending a message to [tech@monoprice.com](mailto:tech@monoprice.com)

## 6 REGULATORY COMPLIANCE

### Notice for FCC



This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

- (1) This device may not cause harmful interference.
- (2) This device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

### Radio Notice for FCC

CAUTION: This FCC Part 15 radio device operates on a non-interference basis with other devices operating at this frequency. Any changes or modification to said product not expressly approved by Monoprice, including the use of non-approved antennas, could void the user's authority to operate this device.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

## 7 SAFETY NOTICE

- Do not use this product near water, for example, in a wet basement or near swimming pool or in an area where accidental contact with water or liquid might occurs.
- Avoid using this product during an electrical storm. There may be a remote risk of electric shock from the surge caused by lightning.
- The external power adapter or AC power cord is the equipment's disconnection device. The power outlet must be located nearby the equipment and its access must be easy.
- Use this product in a well ventilated area.



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